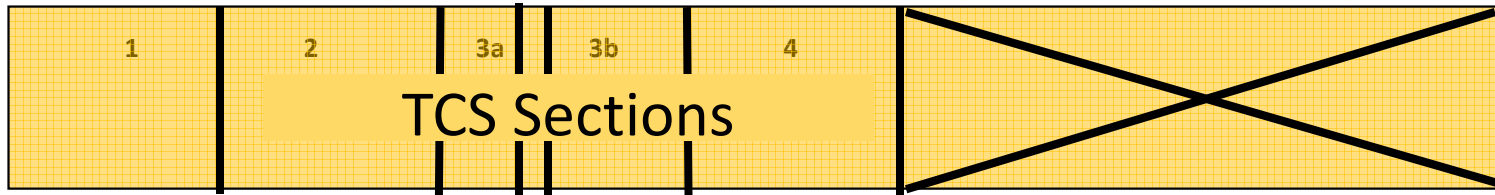
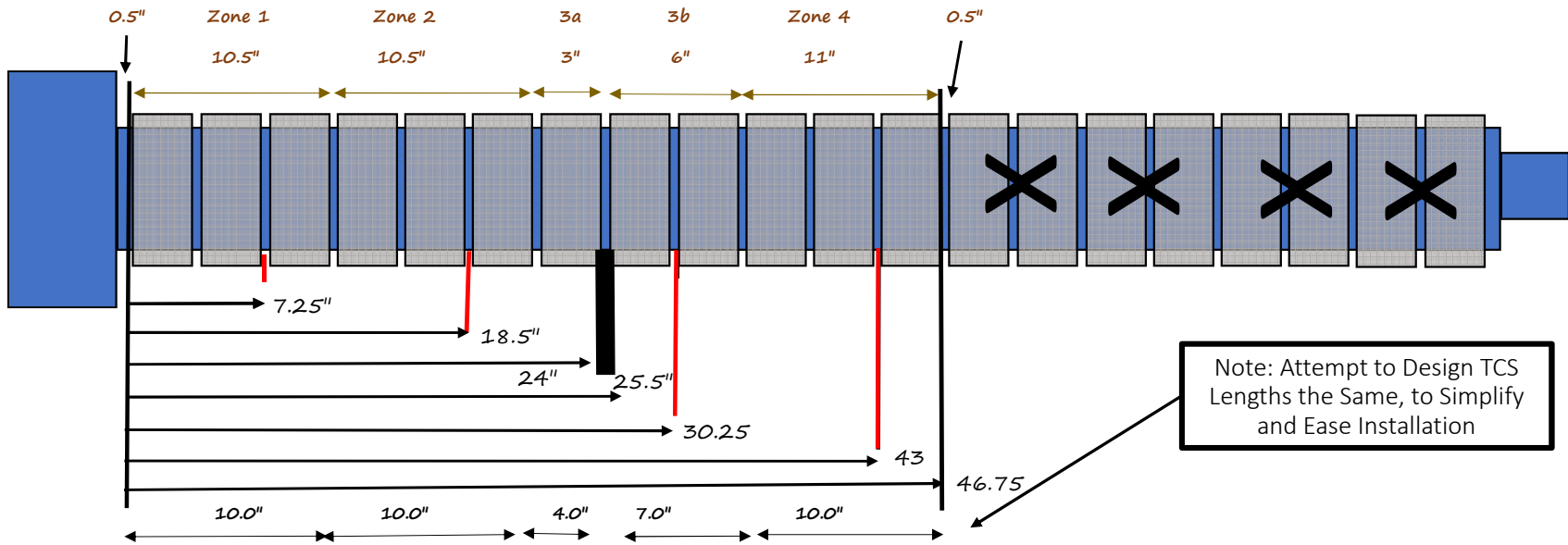


Company: ACME Plastic Company
 Machine Manufacturer: Milacron
 Tonnage: 850T
 Machine ID Number: 18A

Sketch Current Heater/Thermocouple Arrangement Identifying:

- * Thermocouple Locations - Shown Below in Red as: |
- * Zones
- * Interference - Such as Barrel Supports - Shown Below as: █
- * Any Hardware or Structure within 3.25" of the Barrel Interference - Such as Barrel Supports
- * When Specifying TCS Lengths, allow 0.25" space between TCS and adjacent structures such as the feed block
- * Zones split by Interference such as a Barrel Support Should be defined separately

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Zone #	1	2	3a	3b	4			
Power Rating of all Heaters in Zone (kW)	3.6	3.6	1.8	1.8	3.6			
% On-Time of the Heaters in Zone	33%	21%	18%	18%	11%			
Zone Length	10.0"	10.0"	4.0"	7.0"	10.0"			
Barrel Outside Diameter	9.25	9.25	9.25	9.25	9.25			
Supply Voltage to Heaters	230V	230V	230V	230V	230V			