

Bedrijf:

ACME Plastic Company

Machiefabrikant:

Milacron

Tonnage:

850T

Machine ID-nummer:

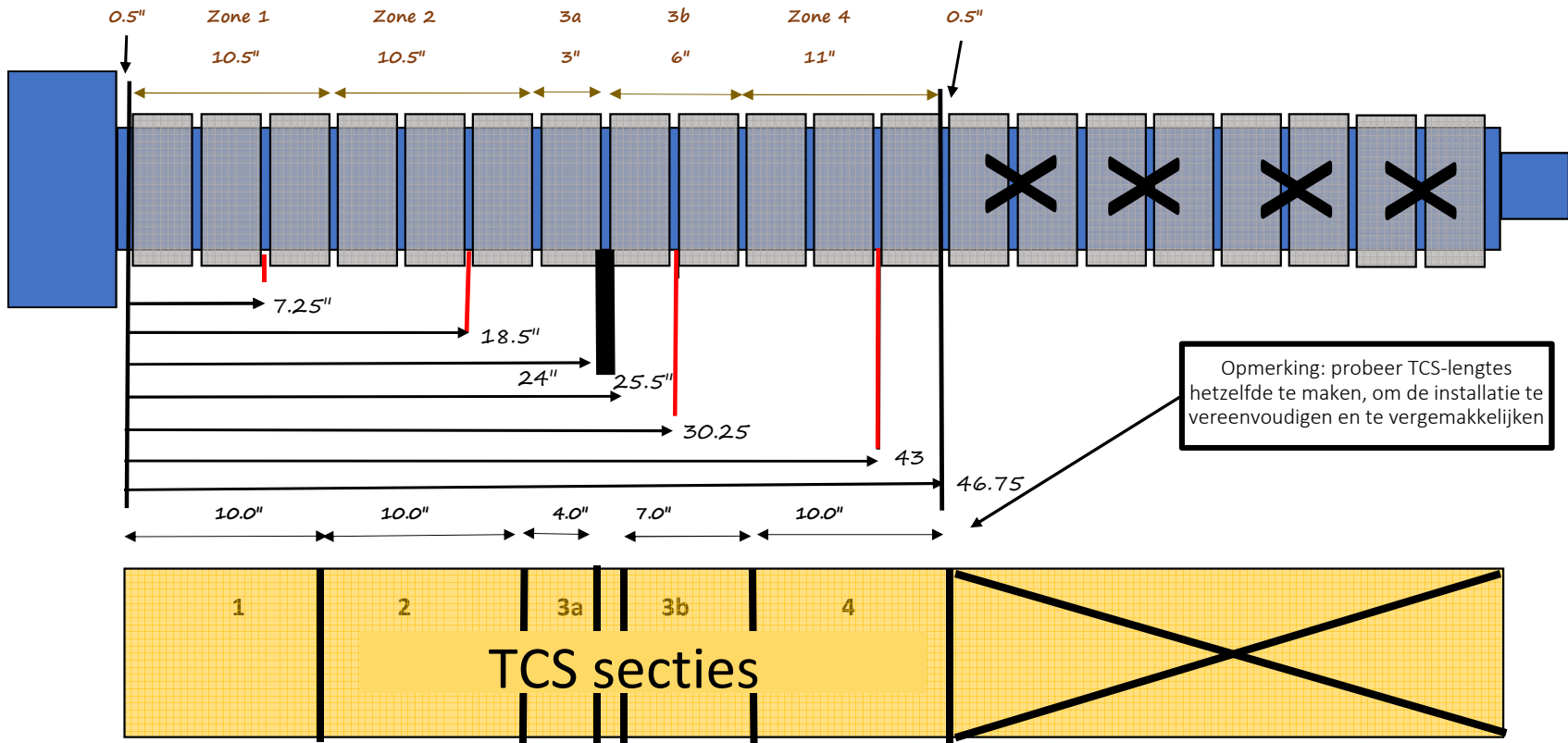
18A

Schets Current Heater / Thermokoppel Arrangement Identificerend:

- * Thermokoppel locaties - hieronder weergegeven in rood als: |
- * Zones
- * Interferentie - Zoals tonsteunen - hieronder weergegeven als: █
- * Elke hardware of structuur binnen 3,25 cm van de Barrel Interferentie - zoals tonsteunen.

- * When Specifying TCS Lengths, allow a 0.25 inch of space between TCS and adjacent structures such as the feed block
- * Zones split by Interference such as a Barrel Support Should be defined separately.

RMG
 Rex Materials Group
 Ken Van Nimwegen
 Global Sales Manager - TCS
 404-558-1653
kvan@rexmaterials.com



| Zone # | 1 | 2 | 3a | 3b | 4 | | | |
|--|-------|-------|------|------|-------|--|--|--|
| Vermogen van alle verwarmingssystemen in Zone (kW) | 3.6 | 3.6 | 1.8 | 1.8 | 3.6 | | | |
| % On-Time van verwarmingssystemen in deze Zone (%) | 33% | 21% | 18% | 18% | 11% | | | |
| Zone lengte (mm) | 10.0" | 10.0" | 4.0" | 7.0" | 10.0" | | | |
| Buitendiameter Cilinder (mm) | 9.25 | 9.25 | 9.25 | 9.25 | 9.25 | | | |
| Voedingsspanning voor heaters (V) | 230V | 230V | 230V | 230V | 230V | | | |

